

A

Report on

Silkyara-Barkot Tunnel (Uttarkashi)
Collapsed Disaster



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1. Introduction

Under the prestigious Chardham Project of the Government of India to join the pilgrims Garguati and Yamunotri under the Rajpioot area, the Silkara Tunnel for a length of 4531 meters is under construction by N&S&C, through M&S Navroop Engineering Company Ltd. for a total cost of Rs. 853.78 crore. The tunnel construction will immensely benefit the pilgrims and local people as it will provide all-weather connectivity and shorten the distance by 28 km and 11 hours of travel time through steep, mountainous, narrow roads prone to accidents and landslides.

2. Incident detail

On November 12, 2023, the construction faced a setback. The excavation work, initiated between Chauraga (Ch) 260m and Ch 285m, encountered an unexpected accident around 1.20 AM. A tunnel roof collapse transpired between Ch 260m and 285m, specifically in the zone where reprofiling of the right-hand side of the tunnel was in progress and underway. 61 workers were trapped inside the Tunnel.

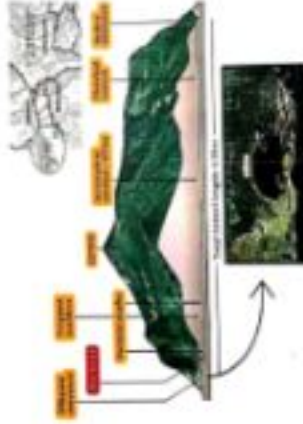


Figure 1. Schematic 3D view of Silkara Tunnel

Cardinal Group, and the units of Cardinal Group are tilted along the NE-SW axis. The geology of the study area belongs to the lower Chalky Formation of the lower group of rock represented by clay, phyllite, quartzite, dolomite, and shale massive (Fig. 7).

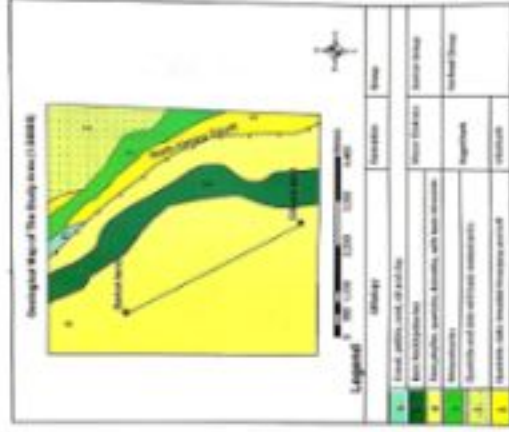


Figure 7: Geological Map of the study area (GSI compilation, 2010)

A calcareous zone has been identified approximately 200 meters from the tunnel portal. The rock in this zone exhibits characteristics of a shear zone, as illustrated in Figure 8. The rock is fine-grained, dark grey, and has alternating bands of siliceous phyllite and calcareous, predominantly dolomitic, siliceous and thin to moderately bedded. The calcareous is occurring in the hanging wall of the shear zone, indicating a subsidence in this specific geological formation.



Figure 6. Circular section along the vertical height.

Stably, two distinct shore zones are evident as we move toward the inner portal. The first shore zone is marked at 1700-meters from the portal, and the second is identified at 1750 meters, approximately 130 meters from the portal. Both shore zones display parallel to the foliation planar of the rock, emphasizing the significance of postglacial consolidation in understanding and mitigating the risks associated with subseafloor and offshore to the inner construction project. From the available data logs, the 3D postglacial lag is prepared for the inner zone to this reach to get a final-based assessment. The shore zone thickness is fifteen to seven plants containing subseafloor and crushed rock zone.

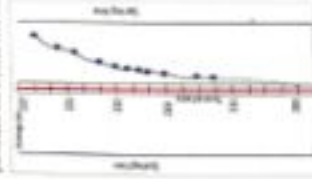


Figure 1 shows how the model from the literature has been used with a range of

4. Design of Tunnel

The construction of this Tunnel across a strategic passport by significantly reducing the distance between Siliyam Road (CH. 25.200) and Bafion (CH. 51.000) on NH-04. The Tunnel's alignment aims to traverse a distance of 22.6 km less than 5.0 km. The proposed alignment spans a straight distance of 4.531 km with a vertical gradient of 4.4%. Notably, the Tunnel boasts a minimum rock cover of approximately 80m, exceeding three times the tunnel diameter. The proposed road tunnel has the following dimensions: 14.075m (W) x 9.900m (H) (excavated size). The specific dimensions and shape of the proposed Tunnel are integral to the overall design. The D-shaped configuration aligns with the project requirements and geological considerations.

The geological composition of the region presents a unique challenge and opportunity for construction. The Tunnel will traverse extensive formations of fine-grained sandstone, shales, slates, and cherts, occasionally displaying rhythmic characteristics. Intrinsically weak, into this geological sequence are thick Amphibolite and Epidiorite dykes and sills, constituting over 40% of the rock formation in the present section.

The dimensions and profile of the Tunnel are meticulously designed to accommodate the project's specific needs. Unlike tunnels driven by Tunnel Boring Machines (TBMs) that produce circular profiles, this Tunnel adopts a D-shape. The chosen profile is well-suited for problematic circular profiles, this Tunnel adopts a D-shape. The chosen profile is well-suited for conventional tunneling methods. It aligns with the project's requirements, providing a 7.0 m carriageway width, a 1.3m escape egressway, 0.32m side shoulders, a minimum of 1.1 m clear headroom, and dedicated space for ventilation ductwork, ensuring a fully recovered ventilation system.

4.1 Preliminary of Tunnel Design

Designing tunnels involves meticulously considering various factors to ensure the structural integrity and safety of the construction. The location of tunnel portals is primarily determined by the overall road alignment, tunnel gradient, geological and geotechnical parameters, and the imperative to keep all construction work outside weak zones. The design of Tunnel primary support adheres to current codes and standards, utilizing empirical methods such as the Rock

Miss Karing (B208) and the Q-system shall be designed by Sharma to deliver the tunnel support racks.

As a discipline, tunnelling inherently carries a high level of risk due to its unique uncertainties prevalent throughout all stages of the work. To mitigate the risks effectively, a comprehensive strategy is imperative. This strategy involves thorough investigations to gather accurate data, designing based on the results of these investigations, and adopting construction practices specifically tailored to address any residual risks that may persist. By employing and systematically addressing the uncertainties inherent in tunnelling projects, engineers can enhance the resilience and safety of underground structures. This approach ensures that the construction team engineering standards and supports the dependable nature of the geological and construction challenges associated with tunnelling. The above design considerations for tunnel construction are as follows:

(a) In the context of ground interpretation, the tasks must align with the tunnel alignment in categorised based on the geological and geomechanical data. Factors such as weathering, jointing, local hydrogeology, and in-situ stress influence the rock mass condition and parameter allocation.

(b) A comprehensive site investigation aims to characterise geological units and evaluate their geo-mechanical properties to anticipate behaviour during excavation.

(c) Tunneling stresses can lead to localized stresses within the rock mass. Influencing the stability of the tunnel opening will be assessed carefully. In case of limited information on the site, flexible testing and sensitivity analysis shall be done.

(d) Various aspects of tunnel design, including geological conditions, material behavior of ground masses, oversteering, flexibility, make-up time, and face stability, are integral parts of TBM.

(e) The tunnel design includes the ground stresses interaction, consideration of the load carried by the composite structure of the ground and lining, and the instability of ground deformation.

(f) The engineering of underground structures necessitates a progressive approach, and any uncertainties that can affect the design should be incorporated.

(g) Geological and geomechanical aspects to the interpretation of ground behavior, the assessment of tunnel structure interaction with the surrounding environment, construction methods, market factors, and the opinions and responses of the final stakeholders must. The condition of jobs are fraught with uncertainty.



6.2 Methodologies of Tunnel Design

The design methodology encompasses primary support, permanent support, seismic design, and various support elements. However, rock bolts, and steel ribs constitute the primary support, while concrete lining is the permanent support. The general steps followed in the design of the Tunnel are as follows:

- (a) **Rock Mass (Geology) Characterization and Determination of Excavation & Support** Site investigations and expert onsite evaluations are crucial for characterizing the rock mass. This information informs decisions regarding excavation methods and the type of support required.
- (b) **Structural Analysis of Tunnel Support** Structural analysis, employing wedge analysis for discontinuous rock, is utilized to model rock block behavior. This analysis helps determine whether the support measures can prevent local block failures.
- (c) **Modeling of Passive Lining Support Arrangements** Full-bullded passive support is necessary for areas with a low extent of highly fractured rock masses. This typically involves steel ribs or lattice girders embedded in concrete to stabilize failed sections effectively.
- (d) **Seismic Design** Tunnel structures must be designed to withstand various ground configurations, flexing or ground deformations induced by seismic waves. This design approach assesses the structural integrity of the Tunnel during seismic events.
- (e) **Final Lining Design** The final lining design accounts for external stress loads, self-load of lining, internal overburden, and seismic loading. It aims to provide the Tunnel with a structurally sound and sufficiently pleasing finish.
- (f) **Extreme Trenching Conditions** In challenging conditions like the Himalayas, high seismic stress, and poor quality, fractured rock mass sometimes require extensive shoring. Potential issues such as seeping and rock-bursting phenomena must be considered and mitigated.
- (g) **Tunnel Instrumentation** Instrumentation, including deformation and stress measurements, is crucial for real-time monitoring. Deformation instruments along the tunnel walls and roof track vertical, horizontal, and longitudinal components. Stress transducers provide critical information about the forces acting on the tunnel structure.

4.3 Construction Methodology for Tunnel

- (a) The expected work cycle for tunnel excavation and support installation involves critical steps such as excavation, spoil removal, steel ribs, lattice girders, trusses, shotcreting and installation of rock bolts. This systematic approach ensures the efficiency and safety of the construction process. Following are the general steps in the construction of a tunnel:
 - (a) **Construction Management:** Effective construction management is crucial for successfully executing tunneling projects. This involves meticulous planning, resource allocation, and coordination to ensure the construction process aligns with project goals and timelines.
 - (b) **Construction Sequencing:** The order and timing of construction activities play a pivotal role in the efficiency and safety of tunnel construction. Proper sequencing ensures that each step is executed logically and systematically, minimizing delays and optimizing resource utilization.
 - (c) **Monitoring and Instrumentation:** The continuous monitoring is imperative to track the behavior of the excavation tunnel and the surrounding rock mass. Monitoring aids in assessing and optimizing the required support, contributing to the overall safety and stability of the construction site.
 - (d) **Health and Safety:** Maintaining health and safety measures is paramount to tunnel construction. Comprehensive protocols and procedures must be in place to mitigate the well-being of the personnel involved and mitigate potential risks associated with the challenging tunneling environment.

5. Observations on Siliguri Tunnel BPR

The general design considerations for the rock support system followed in the Siliguri tunnel is as follows.

- Step-1: Evaluation of the rock mass quality (Q-value estimation).
- Step-2: Estimate the parameters like the length of rock bolts and their spacing by different empirical relations as per the IS Code method for different rock classes.
- Step-3: Calculate steel and wall support parameters as per IS Code.
- Step-4: Perform detailed calculations and find suitable shortest distances and spacing of rock bolts.

Step 5: Adapt the rock support measures.

Splice Deformation analysis was carried out for all elements of rock mass. The maximum predicted displacement of the Tunnel (in Class E-type rock) was 128 mm. Tunnel element is in the range of 216 mm in the present analysis, which is less than 20% of the maximum span, and it falls under the category accepted from the rigid support systems as per IS Code (Bhattacharya, Chakrabarti, B. C., and D. Tunnel elements in rock mass are Joints, Shores, Pillars, and Pillars, respectively, which is well within the allowable limit. It is also observed that the support behavior improves with increasing RMR values. The predicted rock mass zone remained within the rock bolt lengths. Hence, based on the analysis, different support measures were prescribed for different rock mass elements. This includes elements, rock bolts, lattice girders, and plate roofing. The DPM tunnel rock support design for all five rock mass classes has been given in detail.

The geometrical design parameters have been recorded from the available DPM. These parameters are used for the analysis and design of rock support measures. It is noted from the author's observation as well as the points that the UCS values of hard rock even in the range of 80 to 40 MPa, whereas the modulus of elasticity of the same is 25 to 30 GPa. Moreover, the following observations are also recorded in the DPM.

- **Discontinuation & Rock Mass Parameters:** An understanding of discontinuities and rock mass parameters is essential for ensuring the stability of the Tunnel. It involves a comprehensive analysis of the structural characteristics and behavior of the rock mass surrounding the Tunnel. For the present Tunnel, from regular discontinuities encountered along the tunnel profile were not taken as reference for discontinuities along typical alignment for doing W-bulge analysis. The direction of tunnel alignment is 01/73°. The possibility for bulge formation due to the intersection of the joints defined above is also checked with W-bulge software. The formation of wedges due to three joint sets without any support system and with a support system has been analyzed. All these rock mass parameters for all the five classes A, B, C, D, and E, were determined/calculated. The necessary parameters for sections being, rock bolt, elements, and steel ribs have been determined and mentioned in the DPM.

- **Wedge Stability Analysis:** Wedge stability analysis is employed to evaluate the stability of rock wedges within the Tunnel. This method helps identify potential failure mechanisms and informs the design of support systems to mitigate instability risks.

- **Design of Rock Supports:** As per the geotechnical report, the general rock mass rating for the Tunnel was estimated. The values of different geo-mechanical parameters for different classes of rock were adopted for the design of rock support. Support parameters were estimated to ensure the ultimate rock support pressure on the roof and wall for squeezing and over-sprouting ground, involving ultimate roof support pressure and ultimate wall support pressure.
- **Concrete Lining:** Concrete lining is critical in providing permanent support to the tunnel structure. The design and implementation of this concrete lining are essential for ensuring the long-term stability and durability of the Tunnel.
- **Shotcrete:** Shotcrete serves as a primary support measure for tunnel excavation. Its application involves spraying concrete onto the exposed rock surfaces, enhancing the immediate stability of the Tunnel during construction.
- **Rock Bolting:** Rock bolting reinforces and stabilizes the rock mass. It involves the installation of steel bolts into the rock, providing additional support to prevent collapse and enhance overall tunnel stability.
- **Steel Rib:** Using steel ribs contributes to the support system within the Tunnel. Embedded in shotcrete, and also provide structural reinforcement, particularly in areas with low stress or highly fractured rock masses.
- **Empirical Design of Rock Support:** An empirical rock support design is undertaken based on the geotechnical report. This involves an assessment of the general rating of the rock mass, inferring the vibration and implementation of appropriate support measures.
- **Estimation of Support Parameters:** The estimation of support parameters follows the guidelines outlined in Section 3.3 of IS 4326 (Part-2) 2002, providing a standardized approach to determining the support requirements for the Tunnel.
- **Ultimate Roof Support Pressure (for Crown):** This parameter addresses the ultimate support pressure required for the Crown of the Tunnel, ensuring that the roof remains stable under various conditions.
- **Ultimate Wall Support Pressure:** Similar to the roof, the ultimate wall support pressure is calculated to determine the necessary support measures for the Tunnel's sidewalls.
- **Roof Pressure for Inflexion/Change of Axis:** Considering variations in rock classes, the roof pressure is assessed differently for each class, ensuring that support systems are tailored to the specific geotechnical conditions encountered.

- **Strain-Deformation Analysis for Tunnel:** A strain-Deformation analysis is conducted to evaluate how the tunnel structure responds to the applied stresses during excavation. This analysis aids in predicting potential deformations and optimizing support measures.
- **Support System for Different Rock Mass Classes:** Different rock mass classes may require distinct support systems. Tailoring the support approach to the specific characteristics of each rock mass class is essential for ensuring effective stabilization.
- **Wall Support Pressure – Shotcrete and Bolt:** The movement of wall support pressure involves the structural use of shotcrete and bolts to reinforce and stabilize the tunnel interior, ensuring the overall stability and safety of the structure.

6. Monitoring of Tunnel by Instrumentation

Instrumentation has to be installed to monitor the behavior of the excavated Tunnel and the rock mass around the Tunnel. Monitoring units in documenting and optimizing the required support and also helps in making decisions regarding safety measures. WEDOCK monitors the movement in different sections of the Tunnel by collecting periodic data through the total station. WEDOCK mentioned that they do the monitoring survey and collect data every week. WEDOCK provided displacement data of cross sections after the collapse from 14 to November 21, 2023. The displacement monitoring data of Tunnel left, right side, and crown for collapse 100 and 140 are shown below (Figures 6 to 11). The absolute deflection has been zero in the provided sections. The past monitoring data of the Tunnel and other engineering data from Collapse 100 to 270 are required to examine the actual status of the tunnel collapse. Proper investigation requires data input systems (GIS, ITS, CMM, Wides, etc.) shall be added for better access and safety measures.

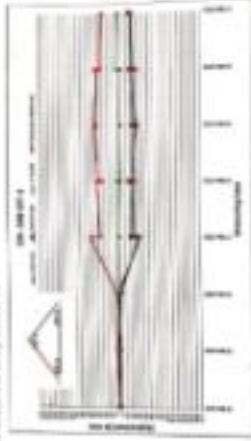


Figure 3

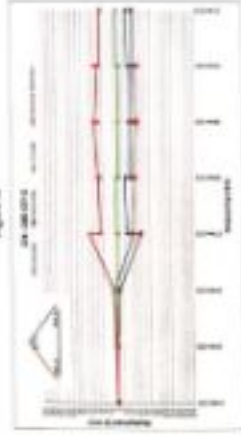


Figure 4

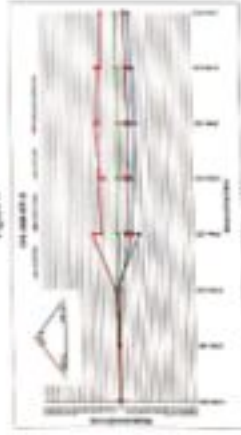


Figure 5

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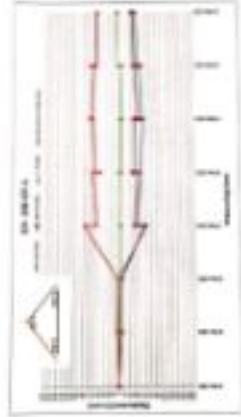


Figure 10

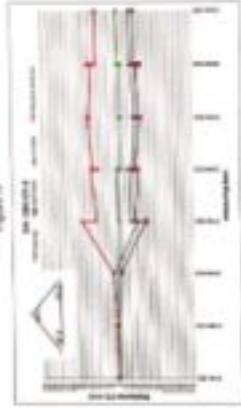


Figure 11

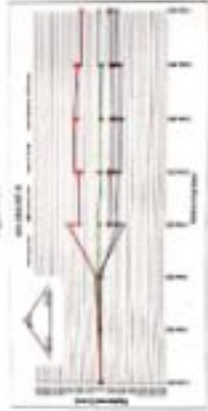


Figure 12

7. Search and Rescue Operation for Collapsed Siliguri Tunnel

In the aftermath of the tunnel collapse incident, a series of urgent and coordinated search and rescue have been initiated to address the situation and ensure the safety of the trapped workers. The coordination of these rescue missions demonstrates a comprehensive and strategic approach to address the challenges posed by the tunnel collapse. The collaborative efforts of experts and the deployment of specialized equipment underscores the commitment to ensure the safety and well-being of the individuals affected by the incident. Through a "Whole of Government" approach, the rescue effort support workers was successfully carried out. Many state and central government agencies deployed resources and expertise in a relatively brief span. The successful outcome of such a complex rescue operation provides a great learning experience for all the different disaster agencies that worked during the operation. The following central, state, and private agencies are deployed in this operation:

1. Ministry of Road Transport and Highways (MoRTH), Govt of India
2. Government of Chhattisgarh (GCH) (Involved in rescues the Disaster Management, Disaster Administration, Police, SDOs, PWD, Health, Water Supply, Civil Supplies, Geology and Mining, etc.)
3. NDRF
4. Indian Army
5. Geological Survey of India (GSI)
6. Coal India Ltd.
7. H&DCL
8. IAP&C
9. SJVCL
10. E&SE
11. T&EC
12. I&SD
13. R&S
14. Waterways Commission
15. Private agencies and skilled workers

8. Approaches for Rescue Operation

8.1 Life Support to the Trapped Workers

Immediately after the Tunnel collapsed, the main focus was to provide a life support system to the stranded workers. Two horizontal directional drilling (HDD) machines were mobilized to create a pilot tunnel through the debris to the location of 100mm/130mm/200mm MSD pipes to ensure the following:

- Supply fresh air continuously
- Supply of drinking water
- Establish communication with personnel inside the Tunnel

After successfully inserting one 6-inch/100 mm pipe, water, food, and oxygen were pumped inside the pipe with compressed air. The life support essential supplement has been successfully received by the stranded workers. All the stranded workers are safe, as they were not injured.

Before the extended period of the rescue operation and anticipated future challenges, on November 18, 2023, communication of an additional pipeline (6 inch/150 mm) for life support at the right side of the 200mm end of the Tunnel was started. After the job attempt, another 150 mm diameter steel pipe lifeline service was pushed through the debris on November 21, 2023. Once this life support line, the stranded workforce established the video connection. Also, proper food packets of Dal, Rice, Bani, kadi, dry fruits, and medicines were sent regularly through this pipe. The timeline of complete rescue operation is also aligned with this report to capture the complete story (Annexure B).

8.2 Excavation and Horizontaling of Tunnel Line

Initially, after the onset of the subsequent Tunnel, achievement improved from one side of the Tunnel and dismantling of the exposed face commenced. Excavation with chauling was done for 40 meters of the subsequent Tunnel. However, after observation of rapid tunnel 10 meters above the Crown on both the left and right sides, stacking and dewatering were stopped.

8.3 Rescue Plan

The most viable and early rescue option is horizontal drilling of MS steel pipe through the debris at the 500mm end tunnel. A decision has been made to use a 100 mm/100 mm diameter

MS Steel Pipe with the minimum of a hydraulic lock to create a pathway for evacuating the trapped workers. Various options for surge machines have been explored. The first surge machine was tested unsuccessfully with horizontal drilling. After that, another High-pressure drilling machine was added from New Delhi. Fabrication of time for installation of surge machine has been done so that proper jacking of pipes can be executed with slightest vibrations.

On November 15, 2023, after 22-meter pipe jacking and during the positioning of the 10th pipe, it was reported that the surge machine could not push further as the machine was getting tilted and the bearings of the machine were damaged. Therefore, it was planned to fix the machine with anchors to avoid uplifting. After a detailed discussion, it has been decided and agreed by the expert meeting, agency that 500 mm diameter pipe jacking can only be feasible if the surge machine and pipe both act in the same inclination. After that, additional pipes are put up below the platform to modify the machine mounting platform. During the further continuation of the drilling at midnight, the machine again, severely jammed, and local police heard a large-scale cracking sound, and the team working inside the Tunnel created a panic situation in the Tunnel and the team working. Consequences of the incident The General Manager, NORTON, has described similar crushing accidents/accidents as many previous occurrences of early Termination/Stoppage in the vicinity from challenge 150 to 245. Accordingly, pipe-jacking activity has been stopped.

Further, a meeting was called with all officials and other experts from various organizations to take future actions and report with the situation. On November 18, 2023, senior officials from PMO, Ministry, State Government, and NORTON, visited the Tunnel and the top of the tunnel head to take further action. After that, a meeting was organized under Shri Bhaskar Kulkarni (IAS) and all senior officers from Civil and State, representatives of various organizations (DMRC, RITES, RITES, MVAH, TREC, etc.), and expert experts. Finally, after discussing various rescue operations options, five plans were decided to evacuate the stranded workers as soon as possible. The five diagrams of possible rescue plans are given below (Figure 17), and the details of each plan are subsequently discussed.





Figure 11: Parallel-Branch Plane

This plan was most optimistic, and a 22-meter length of pipe was already inserted within a week. Moreover, the rescue operation proceeded further by taking more safety and precautionary measures. To provide safe passage to the workface of pipe jacking activities, starting from near the pipe jacking machine have been covered by placing the pointed concrete blocks, these pipes, and steel pipes (to a length of around 47.2 meters up to the only joint covering its area which is prone to collapse before (Challenge 10th meter to 130 meters) & (Challenge 70th meter to 90 meters). Also, a portable gassy monitor has been deployed in situ to cover the pipe jacking machine. Additional safety provisions for the insertion of pipes also from the front of the Tunnel towards the tunnel exit on the Kilgus side to protect the operational area have been adopted (Challenge 130.50 meters to Challenge 147.00 meters).

As the heavy vibrations were noticed while pulling the 800 mm pipe after 22 sections, it was decided to terminate further pull-downs and reduce the pulling pipe size to 600 mm diameter for further rope drilling. From 22 to 44.10 metres (549 pipe of 6 metres) in length, the pulling of 800 mm pipes was successfully done without any obstructions until November 22, 2012. The whole inserting the 800 pipe, a metallic object (Lattice pipe etc) was encountered in the first of the pipe, and further insertion could not proceed. For cutting the same with jet cutters, the 600 mm/505822 survey was disrupted, and on the afternoon of November 23, 2012, the lattice pipe

ch cutting was completed using the gas cutters. Subsequently, the sections were moved the pipe correctly make to another the diameter of the main pipe. Pulling of the 14 pipe started, and the pipe reached an additional 1.8 meters, but again, vibrations were noted, so the pipe was pushed slightly back to measure the force to be applied. Observations were observed. A heat part of the four pipe (pipe) from the second being was made in the pipe assembly, which had no vibrations. The platform for the super machine has been strengthened using an accelerating system for the rapid hardening of concrete.

Further, the super was required to pull back originally to ensure any other damage to the pipe. On November 24, 2023, the super was pulled out, and to ensure any other trouble observations in the line of pulling pipe, the General Protection Filter (GPF) was to be moved out. Worker's main again went inside the pipe to cut the heat pipe. After cutting the damaged heat pipe, super immediately was completed, and all super were inserted. Pulling of the 13th pipe (4.7 meters in length) started on the afternoon of November 24, 2023, and a length of 2.2 meters was reached by the evening, resulting in a total inserted length of 14.9 meters. The observation has again stopped the pulling of pipes.

On November 25, 2023, pulling back the super started, and after pulling back the 15-meter length of the super, the super joint broke. Nozzle equipment was used to pull out the rest of the 15-meter super left inside the pipe, and nozzles have been worked out. Initially, manual cutting of super blades was applied, but observing the delay in cutting, other options were also considered. DEDCO team was deployed from Hyderabad with a plasma cutter machine on November 26, 2023, but due to operational difficulties at the site, plasma cutters were not utilized. Further, in order to cutting the super blades and duct, DEDCO has also arranged a Magna Cutter machine. The DEDCO also conducted the identified weaknesses from Right-to-Reply to the 15th pipe site to make it cutting super under safe shade.

During the cutting procedure, it was observed that manual cutting using gas cutters in the usual efficient working. Therefore, the gas-cutting process was resumed. On November 27, 2023, the whole length of the super was removed. After this stand, the workers found that the entire of the super had been arranged with latex plastic bars, which damaged the 1.5-meter length of the 100-meter pumpage pipe. The remaining pipe length has been removed by gas cutting along with the observation caused by latex plastic, metal-to-metal, etc. The process was completed by the evening of November 27, 2023. Also that, the dangerous lamp in front of the pipe has also been broken into pieces manually using a metal bracket.

Analysing the fact that pushing the pipe to the depth involves obstructions on open barge and the tugger machine, which way had to further delay to the rescue operations. The officials and experts decided the remaining length of pipe pushing to be achieved by manual excavation followed by the pushing of pipes. A specialized manual flat Mount excavation team has been deployed for further excavation through the 800 mm pushing pipe. The desired length of pipe insertion and breakthrough is such the trapped workers was achieved by the evening of November 28, 2023. All 41 stranded workers are rescued safely by the SCARF and other rescue agencies.

Rescue Plan - 2: 1.2-meter Diameter Vertical Drilling of Borehole by S.M.M. at Silkyara end

After observing a few minutes and work done from change 130 to Change 203 and the likelihood of further collapse inside the Tunnel, experts have decided on another option of 1.2-meter diameter vertical drilling of the borehole from the top of the Tunnel. HRO has assigned the work to persons as access road over the drilling site. The drilling work was given to HPM, by the use of a drilling rig machine. The marking of the drilling point over the Tunnel has been finished at Change 305 L/R after a discussion with GSB, KVNIL, and COMAC experts. To complete the task survey was taken by the HRO with the help of a drone. HRO has completed the access road and headed over the site to SGT/91 on November 28, 2023. Drilling machinery arrived at the site at night on November 21, 2023, and the platform for travelling the drilling machine was completed on November 23, 2023. The drilling of the machine was transported from the tunnel portal to the drilling site, and drilling was started on November 26, 2023. The vertical drilling through this borehole has achieved a 41.94-meter length till the breakthrough from pipe pushing on November 28, 2023.

Rescue Plan - 3 (40): 1700-meter Tunnel construction by RVM.

From the left side of the Tunnel at Silkyara's end, a 1700-meter parallel tunnel tunnel was planned. The task was assigned to RVM, with the support of MDCCL and local administration. MDCCL and the water supply department have extended water availability. Equipment and machinery were delivered from Bunkla. The tunnel construction platform was constructed, and this work was completed only on November 28, 2023.

Baseline Plan - 2 (B): Vertical drilling (B*) by RNSL at Siligaura road

Existing the threats of failure in various tunnel operations, another life support project has been planned through a vertical drill hole over the Siligaura tunnel end at Chauraga 12th. The vertical drilling of an 8" pipe was given to RNSL. RNSL has completed the access road of 1120 meters and landed it over to RNSL on November 20, 2023. Also, an electric connection has been provided to RNSL. The machine for vertical drilling has been towed to the location by BBO. The platform for the drilling rig was completed on the morning of November 20, 2023, and drilling was started immediately after this. A total length of 72 meters was drilled till November 28, 2023.

Baseline Plan - 4: 24" Vertical Drilling at Barhok End by CMDC

The other end of the Tunnel at the Barhok side was also under an open option for the tunnel operation. The CMDC team has taken responsibility for vertical drilling at Barhok's end. The team head of drilling with experts visited the site on November 20, 2023. After the reconnaissance survey, BBO has prepared the road alignment to reach the drilling site. CMDC has transported the air drilling rig from Lahore. All the associated material of the air leg system drilling rig was mobilized by CMDC and on Monday at Bahkhandi for further instructions, waiting for BBO's finishing of the approach road. One of the 1000-meter road stretch, the BBO team has completed 1010 meters of approach road by November 28, 2023. Further operation was stopped because of the breakdown at Siligaura's end.

Baseline Plan - 5: 483-meter tunnel construction by TMD at Barhok end

The escape tunnel from Barhok's end was considered one option to rescue the trapped workers. The total length of the uncompleted Tunnel at this end is 483 meters. TMD was allocated this task to make an escape tunnel. TMD's truck a site assessment and brought their workhorse and machinery. Mining-related work items were mobilized, and a 4th stage of TMD's was started. TMD's started drilling work at the Barhok end, and the first time for the Tunnel was done on November 20, 2023. After rock blasting, muckling was done, and setting for rock bolts and rib rebar work in the portal area was started. This option took more time, and till November 28, 2023, the excavated length of drift was only 17.20 meters. Fabrication work of 18 members of this has been completed during this time span.

Sanjiv

From the right end of Sikkim, drill inside the Tunnel through the debris at Chiragp 203 was considered, and the army was deployed for design and fabrication work. The section of 1.2mX1.5m design has been finalized, and fabrication started on November 21, 2023, by army soldiers. 22 members of forces have been Mobilized and completed by November 28, 2023.

8. Deployment of Manpower, Resources, Expertise and Technical Knowledge in Rescue Operations

In the aftermath of the collapse of the Sikkim tunnel, the state government immediately initiated the incident response plan. The State Emergency Operation Centre (SEOC) and District Emergency Operation Centre (DEOC) are continuously in touch with officials of INTERC, and continue MSB Harpur Construction. The rescue efforts focused on the 2 km section of the Tunnel, with continued concern with ensuring the workers' safety. Various government agencies worked tirelessly on such assigned specific task to ensure the safe evacuation of the workers. National and international experts were also mobilized at the site to advise on the rescue operation.

The state government launched Operation "Zindagi" (lives are life) to save the trapped workers. Commissioning their answering commitment to saving lives, the Central and State governments have actively engaged in the rescue operations at the Sikkim Tunnel in Uttarakhand, where 41 workers were trapped. The disaster administration of Uttarakhand has set up an entire disaster operation center with all other line departments supporting the rescue operation. The District Magistrate (DM) and Superintendents of Police (SP) of Uttarakhand stayed at the Sikkim site and continuously monitored the rescue operation. Secretary, Disaster Management & Rehabilitation, Government of Uttarakhand, reached the site immediately after the event. STORE, RMO, ITBP, Health, and Police reached the site, and the government of Uttarakhand formed a six-member expert committee to investigate the cause of the tunnel collapse. The support provided by state government departments is given below and annexed at end of this report (Annexure C & D).



9.1 State Disaster Response Force (SDRF)

Immediately after the tunnel collapse incident, the state government positioned SDRF at the site. Commandant SDRF and around 50 skilled SDRF personnel were deployed inside to assist at trapped workers safely. SDRF used various types of machines and equipment with sufficient quantity onsite. The expertise and technical knowledge deployed during the rescue operation by SDRF in the Silkyara Tunnel collapse are as follows:

- **Search and Rescue Proficiency:** SDRF search and rescue teams worked in the rescue operations, dealing with confined spaces and extracting individuals from collapsed structures.
- **Communication setup:** SDRF has established a modified and prompt communication system through which regular communication has been made to the trapped workers.
- **Logistics Management:** SDRF's skills in managing resources, equipment deployment, and efficiently coordinating personnel on site were a great boon.
- **Emergency Response Planning:** SDRF's expertise in creating and executing emergency response plans helped during the final evacuation of trapped workers through the escape mini tunnel.
- **Leadership Communication:** Communication between leaders and government officials of different agencies to coordinate and strategize rescue operations.
- **Collaborative Rescue Operations:** Joint operations involving specialized teams like SDRF, NDRF, MHBDC, GPRC, etc., with the deployment of specific equipment.
- **Counseling and Mental Monitoring:** SDRF provided psychological support and counseling to the trapped individuals to maintain high morale during the crisis.
- **Safe Extractions:** SDRF utilized workers and specialized equipment to extract trapped workers safely.

9.2 State Police

The state police force has worked tirelessly to maintain law and order and manage traffic plans near the Silkyara tunnel. SP of Umarhadi district himself made his availability at the rescue site along with all subordinate officers and police personnel. Police have set up a central command center (Police Control room) at the site. The details of activities carried out by the police force are as follows:

- **Control room setup:** 14 individual personnel deployed for the police control room for instant communication and coordination between control agencies and field units, providing hardware and inter-police network.
- **Police Control (Computer):** A dedicated police control room for 10 officers seated and controlled. The police also set up the control communication and news.
- **Access Control:** Unified ID cards were issued by the police to identify the right person and can only be entered by the car.
- **Maintenance of law and order:** Deploy local volunteers/ Apmi Miles amongst the villages to bond the trust deficit and respect the local deity (Boudhling Durga). A local intelligence unit has been activated for effective law and order control.
- **Providing Green Corridor:** Deployment of traffic police 24*7 to narrow and easing patches with practical communication sets and deployment of road opening machines (JCB) for quick removal in clogging zones.
- **Management of Media:** Continuous and authentic stream has been provided to avoid adverse reporting. A separate media gallery has been set up near the incident site to facilitate the media personnel. Proper access control was in place for media personnel. Also, effective social media monitoring teams were deployed to keep a check on rumors and fake news.
- **Safe Passage of Banned Weapons & Ammunition up to CMC Chongyidawa:** A Green Corridor was provided by police with an uninterrupted tilly route. The main road barriers were set in Gangotri with proper escort and exit vehicles. Properly armed police operated for health center at Chongyidawa, and effective monitoring with drone was carried out.
- **Access Control for Mobile and Camera:** Proper sign boards were in place, and a mobile reflection center was set up at the main gate of the Temple.
- **Contingency Response:** The police team has set up a contingency helped in hospital, nearly 7.5 Km from the incident site, increasing the engagement in the instant operation.

8.3 State Health Department

After the aftermath of the event, four medical teams were positioned near the tunnel site. A specialist team of doctors was deployed at the site with all relevant para medical staff and fully support ambulances. The nearby medical facilities at CMC Chongyidawa and the district hospital

of Unlawful were made ready to react to any adverse situation. The following table were carried out by the department:

- **Magazine Run Visit:** The team of the specialist medical team regularly visited the tunnel site. Counselling was done by a Physician and two Psychiatric Nurses daily for the trapped personnel, and as per advice, medicines were accordingly provided to the trapped workers.
- **Emergency Services and Counselling:** Regular 24x7 EPD with emergency services was conducted near the tunnel site for the persons of different departments in charge, staff, and staff of the tunnel company. Also, counselling and assurance of family members of the trapped persons was done regularly. Data for the trapped workers was provided as per the advice of a specialist.
- **Medical Relief Post (MRP):** A temporary On-site Medical Relief Post (MRP) was established inside the Tunnel at a safer location with appropriate equipment, instructions, and personnel deployed. All 61 trapped workers after the rescue were monitored at MRP by the team of specialist and, after that, shifted the ambulance to CMC Changanassery for appropriate management.
- **Ambulance Support:** 41 ambulances (10 ALB and 33 BLB) with well-equipped and trained staff were stationed near Kilbyres, the Air Ambulance facility was also deployed at Changanassery helipad. The AIRSAS Helicopter specialist also monitored the trapped workers before being handed to the respective state infrastructure and family members.

9.4 Public Works Department

The Public Works Department (PWD) has regularly provided workers and machinery support during the rescue operation. The engineering division of Unlawful Helipad consisted of an executive engineer, assistant engineers, and junior engineers managing the repair of various officers and experts from various agencies at the site. PWD was also communicating with the families of workers trapped inside the Tunnel. The PWD accomplished the following works:

- **Deployment of machines:** During the rescue operation, different types of machines were deployed at the site location. PWD did the immediate road widening and clearing of road works.
- **Construction of Temporary Helipad:** PWD constructed a temporary helipad at Kilbyres, nearly 7.5 Km from the tunnel site.



9.3 Water Supply Department

The water supply department provided support on drilling works. Senior officials of the department were deployed in the rescue operations work. The following tools have been received by the water department (1) Handheld Jet Suction & Unearthed Piped Sewerless Water Abstraction Pumps:

- Availability of HSEBM: Figure A: List of various types of military diameter and various diameter water supply pipes were available from Chaudhary (L.P).
- Auger Machine: The water department provided the auger machine with parts and other accessories.
- Trenchless Drilling and Water Supply: A 100mm diameter and 10mm diameter pipeline was installed for the vehicle being crushed. Also, the department has ensured the availability of drinking water for various rescue teams and people working day and night at the site.

10. Progress Monitoring of Rescue Operation

Senior officers from WHO, MARTIN, from Government HSEBM, Army, and various other expert agencies were present during the rescue operation. The experts involved in the progress of work with their total effort. Central government agencies, State government departments, district administrations, India Army, NDRF, SDRF, MHA, THDC, CRCC, IRVNL, SPCV, RTIL, and other experts have closely monitored the rescue operation. Mr. Anand Das from Australia (President of the International Trenching Association), Maji Wadia (Trench Safety from the UK), and Chris Cooper (Mine Trenching Experts-UK) also provided their expert advice to the various agencies engaged at the site during the rescue operation. Mr. Virendra Chaudhary (Minister of Urban Affairs and General (Ret.) V.K. Singh (Ret.) from the Union State Minister for Road Transport & Highways and Civil Aviation, personally monitored the rescue operation. Many PWD and State government senior officials also visited the site, provided their support, and advised during the operation for early evacuation.



11. Challenges encountered during the Tuziyan Tunnel Rescue operations.

Efficient tunnel rescue operation is unique and faces many challenges. The confined space, spend on provisions did not help much because they encountered several challenges during the rescue operations. Also, the site location is in a highly Himalayan mountainous region that caused unidentified hazards. Some of the challenges that occurred during the rescue operation are listed below:-

1. The Tunnel has confined spaces and limited access points, making handling the affected area challenging for the rescue team.
2. Due to the absence of a center main haul-offield or technically competent person to the initial phase of the rescue operation to facilitate the search and rescue activities, the operation was delayed. This also made timely media briefings difficult.
3. Further delays occurred during the initial removal of debris, adversely affecting the rescue operation.
4. Poor internet connectivity at the site hampered smooth communication and coordination. The issue was resolved after a week by augmentation of network strength with the introduction of Internet communication and DCT.
5. Due to the unavailability of specialized equipment near the accident location, the initial few days were spent transporting the required mobilization of resources. Handling logistics at the site was the major challenge in the rescue operations.
6. Transportation of some heavy machines and equipment was a significant challenge, considering the narrow road network, dense side roads, and steep gradients.
7. Rescuers initially faced uncertainty about the conditions inside the collapsed Tunnel, including potential hazards such as hazardous materials, electrical issues, or unstable structures. Cold weather at the accident site, especially at night, posed a challenge.
8. During the rescue operation, dignitaries and senior officials visited the accident site, which was managed with limited resources.
9. It is a big challenge to work against time to reach and cannot support individuals while ensuring their safety.



86. The risk of further collapse of the Tunnel reveals the safety of rescue teams. Managing the risk of additional collapse is installing rescue measures while planning the rescue operation.

87. Addressing the psychological impact on trapped individuals and rescue teams during the early stages of the critical risks during the operation.

12. Rescue/Rescue Measures Undertaken during Rescue Operations:

The Silkyan tunnel rescue was a rescue operation, and numerous innovations and measures were undertaken during the rescue work. These innovative approaches and collaborative efforts played a crucial role in successfully conducting the rescue operations. A few solutions have been used for the first time and complemented the efforts. A few of them are outlined below:

1. Underwater safety arrangement: SCUBA has innovatively used underwater safety arranged through pipes to facilitate vertical communication.
2. Use of different sizes of HDPE pipe: During the installation of 500mm diameter pipes, some obstructions were noticed, which obstructed pipe pushing work. Experts thought warty and later used for each pipe length of internal 500 mm inner diameter 500 mm pipes were pushed to avoid the other obstructions.
3. Parallel Rescue Approaches: For the first time in the tunnel rescue operation, parallel approaches were worked out, and such possibility was explained to save the lives of trapped workers.

4. Rescue inside the pipe: Trapped workers were extracted safely using specialized rescue equipment and several holidays inside the pipe.

5. Joint Rescue Operations: Collaborated with multiple teams like SCORF, MIMED, PWS, private agencies, etc., for combined and synchronized rescue efforts.

6. Liability and Counseling: The Government has worked voluntarily to make a successful rescue operation. Conviction that the ingenuity was shown in each and every step of the rescue operation. Leaders and senior officials were provided counseling and insured the Ministry of trapped workers and rescue personnel.

13.3 Lessons Learned in the 2003-04 Natural Disaster Operations

Many important lessons are learned from the disaster types of severe operations in the 2003-04. Some of these lessons, but not limited, are given below:

1. Keep the inventory levels updated during such planning emergency checks and availability of materials, which can be used to an emergency.
2. Identify and develop a temporary backup facility near the affected critical work sites, which can be used during emergency.
3. Ensure the primary work site facility is near the work site during the commencement of work.
4. Identify the source of fuel and transportation facilities of heavy machinery to the work site. If there is any hindrance or stopped location on the highway, then maintain a round and take necessary remedial measures by the respective departments to transport these machinery.
5. Identify all resources (machines and workers) in the government, public sector, and private agencies regarding their expertise and strength.
6. Ensure the workers engaged in such projects must be highly skilled and experienced. Also, keep the detailed information (inventory) of such skilled workers.
7. Implement stringent safety protocols in natural construction to prevent such mishaps.
8. Implement regular inspection and natural infrastructure measurements to detect and promptly address potential risks.
9. Establish voluntary service providers must provide a robust telecommunication system at the work site.
10. Install robust and redundant communication systems within the vicinity for uninterrupted emergency communications.
11. Ensure sufficient stock of technical materials such as flame pipes, transmitters, steel pipes, HPM pipes etc., and emergency funds for immediate response in a disaster/emergency.
12. The store of the 2003-04 natural collapse is a landmark, and the provisions of 2004 Act 2005 can be utilized for mitigation and fund allocation.



14. Areas of Improvement

Sikkim Tunnel is situated in the middle Himalayan range, and the area is geographically challenging. The main work of tunnel workers in the Tunnel exists area when the initial agencies and government should focus. Addressing these areas would significantly reduce the safety concerns and emergency response capabilities in these tunnel-related incidents.

1. **Tunnel Safety Standards:** Strengthening the safety standards in tunnel construction and maintenance to prevent such collapses. More stringent measures should be part of tunnel design, specifically in mountainous and fragile regions.
2. **Infrastructure Building:** Ensuring structural integrity and regular inspections of tunnel infrastructure to mitigate the potential risks.
3. **Advanced Early Warning Systems:** To increase the efficiency and reduce errors inside the tunnel lines, improved and scientific detectors or gauges should be installed. These detectors will be connected to an early warning system inside the Tunnel so that users can be alerted without any manual intervention if the threshold level of vibration/pressure is exceeded.
4. **Emergency Response Planning:** Enhancing emergency response plans (such as drills) specifically for tunnel collapses, including well- and rapid communication systems and better coordination among the rescue teams.
5. **Worker Training:** The construction agency and related department will impart training leading to workers regarding safety protocols in case of such emergencies.
6. **Communication Systems:** The development of more robust and fail-safe communication systems within the tunnels will improve facilities with coordination during the crisis. The proper arrangement of internet connections inside the Tunnel is essential in tunnel planning in remote areas.

15. Concluding Remarks and Recommendations

Tunnel collapses in the Indian Himalayas undermine the need for a holistic and proactive approach to tunnel construction. The region can mitigate the risks associated with Tunnel collapses by addressing geological challenges, improving construction practices, and implementing rigorous monitoring and maintenance. As the demand for infrastructure development continues, prioritizing safety and resilience in tunnel construction is paramount for the region's sustainable growth. The recent collapse incident at the Sikkim Tunnel also has

review of all geological and construction concerns and geological setbacks across operation plans, forest setbacks, steep-slopes, and alternative alternative construction and construction to comprehensively understand forest risk mitigation and response requirements for forest across operation footprint.

6. Specific MOU Projects per the Standard Operating Procedures (SOPs) for each action/condition should be formulated, and the actions will be provided with proper timing.
7. Technical Advisory Committee (TAC): Composition of Technical Advisory Committee (TAC) consisting of USGS technical experts (Hussein, Wadwa, etc.), and experts of geological and subgeological works experts (GEOLOG, BSNM, etc.) from the state of TAC at regular intervals, and the committee's recommendations must be followed up.
8. Comprehensive Emergency Plans: Develop detailed and scenario-specific emergency response plans tailored for forest collapse, focusing on rapid mobilization, coordinated rescue operations, and recovery strategies.
9. Interdepartmental Coordination: Convene a Forest on Interdepartmental coordination committee at the National, State, and district levels for regularly monitoring critical infrastructure projects, especially in high-risk mountainous regions.
10. Safety Guidelines: Form guidelines for safety measures in underground settings and regular check-ins of safety standards at the district/state level technical consultation.
11. Geological Cross-Section Analysis: The geological cross-section reveals the intersection of forest joint sets at 200m from the 300-year point, indicating a potential risk of wedge formation and forest collapse.
12. Presence of Rock Bolts: During the site visit, the presence of rock bolts was observed. These bolts stabilize and reduce the rock mass, contributing to overall forest safety.
13. Absence of Substation or Measurement: Finally, there were no indicators of substation or measurement at the top of the collapsed section, suggesting that the collapse might be localized.
14. Detailed Geological and Geophysical Investigations: The Design Project Report (DPR) lacks detailed geological and geophysical investigations. Future projects should prioritize comprehensive site studies to understand subterranean geological features.



18. **Comprehensive Geological Surveys:** Conducting thorough geological surveys before initiating tunnel projects is critical. This includes assessing rock formations, seismic activity, and potential risks to ensure that tunnels are designed to withstand the geological challenges of the region.
19. **Real-Time Instrumental Monitoring:** A critical gap is a lack of real-time instrumental monitoring for deformation and stress measurements. Implementing a continuous monitoring system can provide early warnings and enhance overall safety.
20. **Analysis of Instrumentation Data:** Utilizing data from installed instruments, such as total station/electrometers, total shifts, and strain gauges, can provide insights into separating noise and deformations from expected rock stress.
21. **Manual Monitoring vs. Real-Time Monitoring:** Manual monitoring, conducted periodically, may not provide timely insights into evolving situations. Shifting towards real-time monitoring can offer proactive responses to dynamic conditions within the Tunnel.
22. **Real-Time Warning System:** Installing a real-time warning system with Wi-Fi-enabled data transmission for continuous tunnel deformation monitoring is recommended. This system can serve as an early warning mechanism for potential risks. These days, various advanced techniques are available for real-time monitoring.
23. **Implementation of an Alarm System:** Incorporating an alarm system for excavation is essential to ensure the safety of workers in the event of a collapse.
24. **Evaluation of Previous Collapse Measures:** Assessing measures taken after the previous collapse incident is essential for learning and improving safety protocols.
25. **Identification of Collapse Causes:** Determining the cause of the collapse is paramount for implementing preventive measures in future tunnel construction.
26. **Consideration of Collapse Scenarios during Construction:** Evaluating collapse scenarios during construction phases is crucial for pre-emptive planning and risk mitigation.
27. **Excavation Plan Revision:** Implementing an excavation plan, such as installing concrete H-pile pipes, is essential to facilitate quick excavation in the event of a collapse tragedy.
28. **Adherence to Construction Standards:** Strict adherence to construction standards and the use of high-quality materials are imperative. Robust quality control



- measures during the intervention phase can significantly reduce the risk of structural failures.
21. **Prevent-Hurt-Bare of Thermal Excursions:** Adhering to the prescribed use of thermal enclosures is vital to maintaining stability and preventing unforeseen ground deformations.
22. **No Compromise with Safety:** Safety should never be compromised to meet the competitive target. Prioritizing safety measures is paramount in tunnel construction projects. Hence, a detailed Safety Risk Assessment and safety audit is essential.
23. **Seismic Design Considerations:** Given the seismic activity in the Bhadrachalam region, tunnels must be designed with seismic considerations in mind. Implementing state-of-the-art seismic design practices can enhance the resilience of tunnels to earthquakes.
24. **Geological Surprises and Regular Inspections:** Recognizing the possibility of geological surprises, design engineers should conduct regular inspections to identify deviations and implement corrective measures.
25. **Investigation of Tunneling Sequence:** Investigating the tunneling sequence and time gaps between excavations, primary support installation, and final lining completion is crucial for understanding ground deformation dynamics.
26. **Exploration of Critical Geological Features:** The weathered condition during the early stage appears insufficient. Conducting more exploratory boreholes and geological investigations can identify critical geological features and address risks during construction.
27. **Regular Monitoring and Maintenance:** Implementing a comprehensive system for monitoring the structural health of tunnels post-construction is essential. Regular inspections, measurements, and timely repairs can prevent minor issues from escalating into significant structural problems.
28. **Public Awareness and Precautions:** Increasing public awareness about the risks associated with tunnel construction in the Bhadrachalam area is essential. This includes educating local communities about safety measures, evacuation procedures, and the importance of adhering to guidelines during construction.
29. **Standard Borehole:** Specified Borehole existing in case of tunnel collapse in the presence of Army/NDRF/ITDP/SDRP/Police.
30. **Compliance with Labor Laws:** Ensure proper compliance with labor laws/welfare at the work site.



Addressing the challenges associated with Transit alignment in the Indian Himalayas requires a comprehensive approach that involves improved planning, innovative practices, and ongoing maintenance. The proposed recommendations aim to address the gaps identified in the 10th year transit project, enhance safety measures, and address future transit infrastructure to other long-term geological conditions.

Summary:
Summary, OK for



Figure 1. Sample survey of the tunnel entrance, showing the concrete structure and the surrounding area.



Figure 2. View of the building and the surrounding area, showing the concrete structure and the surrounding area.



Figure 1 illustrates the Help Truck and Hubli's clerk assigned to provide printed request and feedback cards for the



Figure 2 depicts the site control room established by BPPFA Urban Bodies



In Figure 5, the location of the upper position of the tunnel provides a visual representation, illustrating the total length of the tunnel at 1500 (50) meters.



The Figure 6, displays an aerial view captured by a drone, offering an overview of the surrounding area.



Figure 7 Shows the conditions within the tunnel on December 14, 2012.



Figure 8 shows the Environmental Super Machine working at the tunnel site and an insight of the relationship.



Figure 9: Planning is underway for the removal of debris, and the procedure is being explained.



In Figure 10, dated December 14, 2023, the Auger Machine Blade has been positioned to the debris bed (under 10 Whops), working is vigorously trying to the separation of pieces.



Figure 11 captures the commencement of the August 15a block's operations, signifying the initiation of its designated activity.



Figure 12 captures the commencement of the August 15b block's operations, signifying the initiation of its designated activity.



In Figure 14, the heated pipe has been reheated and tensioned. Increased, making a good image in the image process.



In Figure 15, a new welded component is shown. It is a new component with a welded end. It is a new component. This operation was significant in the image process.



Figure 17 depicts the positions of barrel supply facilitated by the use of packaged barrels.



In Figure 18, the process involves monitoring packaged barrel bottom from one end to the trapped end, then using a systematic procedure for delivering material to the affected areas.



Figure 17. porters the deployment of an submersible at the site location, ready to stand by and respond promptly to any updates or changed situations.



In Figure 18, the sub is positioned with a red colored circle highlighting a white water escape from the ground, this water coming was addressed promptly at that specific moment.



Figure 10 illustrates the final phase of manual sorting, providing a visual representation of the sorting activities carried out manually in the rehandling stage.



Figure 11, The movement of a material streamlines is depicted during the process of mechanical sorting. This view illustrates a final step in the sorting operation, aimed at a material subject, highlighting the challenges and considerations involved in the sorting process.



In Figure 10, the image shows how the health facilities available at the site for the well being of those affected the conflict zone is prepared, and how have been assigned to accommodate all the state who were injured.



Figure 11 depicts the Rwandan Chief Minister VN, including peace conference. In this image, the Chief Minister is graciously addressing the media, providing valuable information and updates.



Figure 23 The released Chief Minister of Uttarakhand, surrounded by a media pack.



As Figure 24, the released Chief Minister of Uttarakhand is engaged in a journalistic movement of the event management.



In Figure 15, the women and I (on the left) and a woman in a red shirt and black jacket (on the right) are standing together indoors. The woman in the red shirt and black jacket is wearing a headscarf, and the woman in the yellow shirt is wearing a headscarf. They are all smiling and looking at the camera.



In Figure 16, we see a construction site. A large red crane is lifting a concrete slab. A yellow excavator is working on the ground. The site is surrounded by a concrete wall. The sky is blue and there are some trees in the background.



Figure 27 Displays an individual arriving from inside the collapsed building. Source.



Figure 28 Displays a member of NDRF and JDER crew going towards to this victims.



In the Figure 18, The released Chief Minister of Maharashtra and a Central Minister from the Government of India are depicted here working with the rescued fishermen.

		concentrations at leasting each separately • People usually reported that they are well.
13a	10.10.2003	• Peeling of 900 paper is paid at 1210 ton and the paper reached to additional 1.8 ton. • Minor vibration was noted, no major non-product defects have been noted for further appraisal. • Dewatering of Paper for longer block was observed and completed. • Cutting of 9 ton paper. • Major machinery completed and all signs remained by 1400 hrs. • Peeling for 10th Nip (14" in length) started at 1410 hrs on (0.11.2003) and a length of 7.50 m was completed on 17.5 Nip on (0.11.2003) and a total length of 49.0 m. • After the vibration was observed, peeling of paper has to be stopped.
14a	29.10.2003	• Peeling back of paper was observed and during the peeling back at the paper using paper machine as well as 11 in length per section. • Manual setting of 30 gms. for the peeling and target started (0.11 in length of Paper Machine) pulled out. • Non-line of the Machine for 10' of Paper towards the end and no Machine had to perform the Operation, some 5 Change (04.10 to Change 1 to 10) -- • Increase of 3000 mm/hr in 10 minutes.
15a	26.10.2003	• 1000's from Press (Hydrostatic Press) machine arrived at site. Cutting of paper will commence tomorrow at 0800 hrs. • Cutting using Paper Cutter had to be stopped due to significant vibration at an end cutting using Gas control remained at 0.10 hrs. • Major and minor machine Press (Hydrostatic) started on at 1000 hrs on 26.10.2003. Demonstration of the working of machine was conducted at 1000 hrs. The equipment has been kept at standby. • Major of 1000 gms on 40 mm paper and at 0.11.11.03. Machine of 1000 gms machine was stopped.

		Backfilling started after break through of Phase 1.
179	20.01.2013	Backfilling continued.
180	30.01.2013	Backfilling completed at 1700 lbs.

(c) Tunnel Action Plan 3.

dc. 4D Vertical Drilling (V) by R372L at Jollykara road.

S.No.	Date	Action items and tasks
181	06.01.2013	Perforator Construction started, Survey of area completed.
182	11.01.2013	Equipment from Jollykara roaded into at 1000 hrs.
183	22.01.2013	Formulating responses to items made here after on observed one.
184	23.01.2013	Work kept on hold.
185	24.01.2013	Work kept on hold.
186	25.01.2013	Work kept on hold.
187	26.01.2013	Work kept on hold, Perforator construction under progress.
188	27.01.2013	The work of making of Perforator completed.
189	28.01.2013	Reconstruction & re-surveying within under progress.
190	29.01.2013	Perforator ready & working, work is under progress.
191	30.01.2013	Work ongoing (1000 hrs).

dc. 4D Vertical Drilling (V) by R372L at Jollykara road.

S.No.	Date	Action items and tasks
192	06.01.2013	Jobs completed to set up/ignition R372L after 1130 hours.
193	11.01.2013	Perforator Construction finished, provided to R372L.
194	22.01.2013	Initiation for drilling started in location by Jollykara.
195	23.01.2013	Perforator under construction.
196	24.01.2013	Perforator under construction.
197	25.01.2013	Perforator for vertical drilling has been completed.
198	26.01.2013	Vertical drilling started at same hrs.
199	27.01.2013	10 m of vertical drilling completed.
200	28.01.2013	Vertical drilling required has to continue head delivery.
201	29.01.2013	Drilling work stopped at 1800 hrs.
202	30.01.2013	Vertical drilling is ongoing.

100.00	08.08.2020	• Vertical drilling to remove other bonded length of Plate 1 the scaffolding area.
100.00	08.08.2020	• Backfilling completed at 1.5m fill.

CRANE ACTION PLAN 4:
for Vertical Drilling at Rocket and by 00044.

S.No.	Date	Action taken and tasks
100	08.08.2020	• Crane, drilling team visited the site.
100	01.08.2020	• Preparation of report by crane, rigging.
100	01.08.2020	• At Drilling Rig, this failure has occurred etc.
100	01.08.2020	• Preparation of report by crane, rigging.
		• Heavy has been completed by 0004
		• Inspection of 0004 placed at existing event and
		removal of 0004 with this has report.
100	01.08.2020	• All the number of action has been commenced out of 0004
100	25.08.2020	• Crane, vertical and core drilled for installation 5mm
		Roof structure to allow for mounting on existing the upper
		trucks and start marked Roadside Airport.
		• arrangements for their site off on a project.
100	06.08.2020	• All the assessment material of six thousand drilling rig
		maintained by 0004C seven months in Roadside
		• For mounting in setting the upper 0004 & start, 0004C
		has also completed 0004 seven months
		• Seven with machines installed at site in 0004 has
100	07.08.2020	• All the assessment material of six thousand drilling rig
		maintained by 0004C seven months in Roadside
100	08.08.2020	• All the assessment material of six thousand drilling rig
		maintained by 0004C seven months in Roadside. Work
		report at this site.

CRANE ACTION PLAN 5:

400 action item 1 construction by 0004C at Rocket and

S.No.	Date	Action taken and tasks
100	08.08.2020	• Crane, seven site seven months & through their assessment
		and seven items

		• Minimum excavating machines mentioned • Minimum surrounding (1/2 to 1.5 m) minimum. From 0.8m for Trench (depthwise)
106	21.10-20420	• Second trial was taken first, combined as total 6.0 is diff followed by also specifying, initial layout of observation • Preparation of second layer of observation is as program • First length is as program • Further mentioning is program • All trial taken as (225) Hs as (22.11.2021) for a pit length of 1.20 meters. • Second measured length of 4.00 to 6.00 meters
107	15.10-20420	• Machine using excavating • Digging for trench, both and sub combine work as per for work as program.
108	15.10-20420	• Both were from 0.5 to 0.8 meters combined and add to second trial • Following work is as program.
109	15.10-20420	• First observation same program.
110	16.10-20420	• No trial taken as (22.11) for a pit length of 1.0 m. • Total measured length of diff is 10.0 m. • Following work of 10 samples of this has been completed.
111	27.10-20420	• All trial has been taken as (22.11) for a pit length of 1.3 m. • Third measured length of 4.00 to 17 meters • Following is program.
112	28.10-20420	• No trial has been taken as (22.11) for a pit length of 1.20 m. • Total measured length of diff is 10.00 m. • Following is program. • Study suggest of 10.00 Hrs.

6.2.1. Abnormal Action program (Bureau Para.002)

Caution of min 20.00 hours. Tunnel through the debris at 0.8-200 to 200000 Jarak.

S.No.	Date	Action Hrs and notes
113	20.10-20420	• Depth completed
114	21.10-20420	• Preparation started for Action watching
		• All Report given from 0.00 to 2.00

100	01.01.2020	• 10 members of 3 years have been identified.
101	01.01.2020	• 10 members of 3 years have been identified and 1 nursery set under process.
102	01.01.2020	• 10 members of 3 years have been identified.
103	25.01.2022	• 20 members of 3 years have been identified.
104	01.01.2020	• Evaluation of 3 years applies program.
105	07.01.2020	• Evaluation of 3 years started for year ending.
106	01.01.2022	• Evaluation of 3 years started for year ending. • Work supplied 2020 file.

11		Information Management	Management, Perspectives of Management, Office, Volume - 01	1 vol	1 vol	0	Responsible for overall management, issuing regular press brief, coordinating with all sections and lead media representative in operations and as well as other area of assistance.
12		MR, PRD, Budget	Cooperation, R, Education with Section, 01, 01/01/01, Education, Social Sec, 01, Section, 01, Section, 01, Section, 01, Section, 01, Office Volume - 01	1 vol	1 vol	0	Responsible for overall management, issuing regular press brief, coordinating with all sections and lead media representative in operations and as well as other area of assistance.
13		MR, PRD, Budget	MR, Social Sec, 01, Section, 01, Section, 01, Section, 01, Section, 01, Section, 01, Office Volume - 01	1 vol	1 vol	0	Responsible for overall management, issuing regular press brief, coordinating with all sections and lead media representative in operations and as well as other area of assistance.
14	01/01/01	MR, PRD, Budget	MR, Social Sec, 01, Section, 01, Section, 01, Section, 01, Section, 01, Section, 01, Office Volume - 01	1 vol	1 vol	0	Responsible for overall management, issuing regular press brief, coordinating with all sections and lead media representative in operations and as well as other area of assistance.

[illegible]

		Threat phase Lead time	30	60
4	Security Department Management	Internal Info.		
		Physical	30	60 days
		Cloud Platform	30	60
		Assessment	30	60
		Exp. Specialist	30	60
		Penetration	30	60
		Attack toolchain	30	60
		Platform	30	60
		Security Office	30	60
		Incident	30	60
		Exp. Incident	30	60
		Skills & Knowledge		
		Physical	30	60 days
		Security	30	60
		Assessment	30	60
		Exp. Specialist	30	60
5	Security Department Management	Penetration	30	60
		Attack toolchain	30	60
		Security Office	30	60
		Exp. Incident	30	60
		Skills & Knowledge	30	60
		Physical	30	60
		Security	30	60
		Assessment	30	60
		Exp. Specialist	30	60
		Penetration	30	60
		Attack toolchain	30	60
		Security Office	30	60
		Exp. Incident	30	60
		Skills & Knowledge	30	60
		Physical	30	60
		Security	30	60
6	Security Department Management	Regular analysis of all		
		Internal, External, & Dark Web		60 days
		Will be updated internal threat		
		CVE, MIT, DarkWeb, Exp. Specialist		
		Incident, Unassessed, CVI team with		
		specialist team 24/7		
		Assessment (red, orange, yellow)	60	
		Unassessed		
		CVI team 24/7 and 10 Best Practice		
		Department		
		Lead of 45, 30, 60, 30 and 10 (10/1)		
		Physical, Network, & Dark Web		
		Assessment (orange, yellow)		60 days
		Exp. Specialist, Incident Response		
		Incidents with handle		
		Compromise		70
		Exp. Specialist		80
		CVI		90
		CVI to Exp.		10
		Red		20
		Orange		30
		Yellow		40
		Green		50

